

# HINDERED SETTLING

MECHANICAL OPERATIONS

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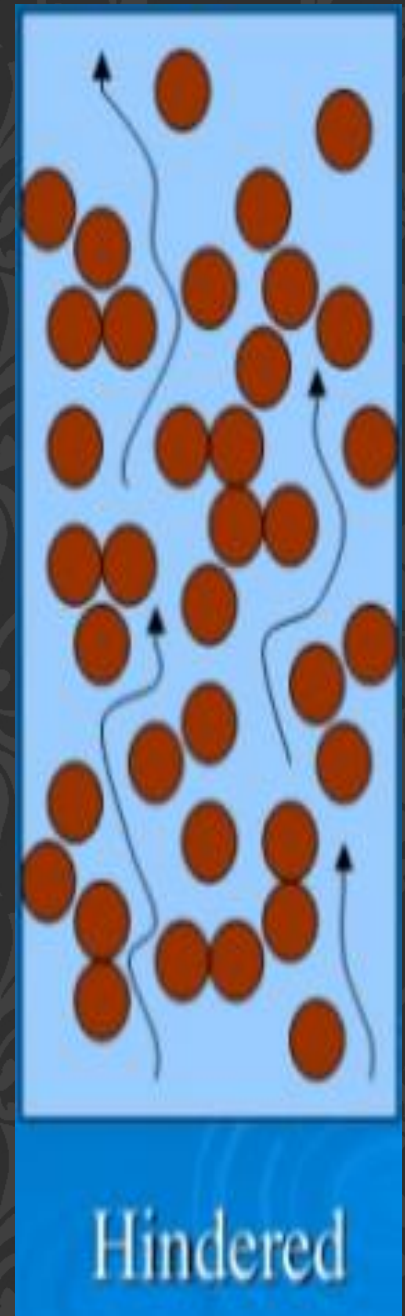


# **INTRODUCTION**

Hindered settling is the settling of the particles impeded/affected by the other particles and the wall of the container.

- It refers to the process where in the fall of the particle in the gravitational field through a stationary fluid is affected by the other particles in the wall of the container.

- In this process the particles collide with the other particles and with the wall of the container.
- This requires that the particles be close to each other and this in turn demands the concentration of solids in a suspension to be high.
- Hindered settling is encountered when the concentration of the solids in a suspension is large.
- For hindered settling, the settling velocity is considerably less than the falling velocity under free settling conditions.

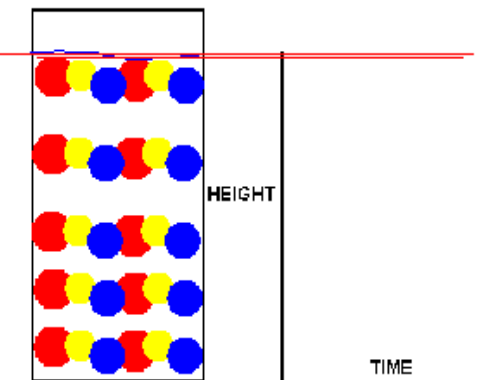
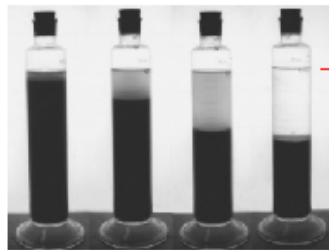


## **PHENOMENA OF HINDERED SETTLING**

- As the concentration of particles in a suspension is increased, a point is reached where particles are so close together that they no longer settle independently of one another and the velocity fields of the fluid displaced by adjacent particles, overlap.
- There is also a net upward flow of liquid displaced by the settling particles. This results in a reduced particle settling velocity and the effect is known as hindered settling.

- The whole suspension tends to settle as a blanket due to its high particle concentration.
- Hindered settling is also known as zone settling, because it is easy to make a distinction between several different zones which separated by concentration discontinuities.
- As the suspension settles, the interface formed will move down at the same speed.

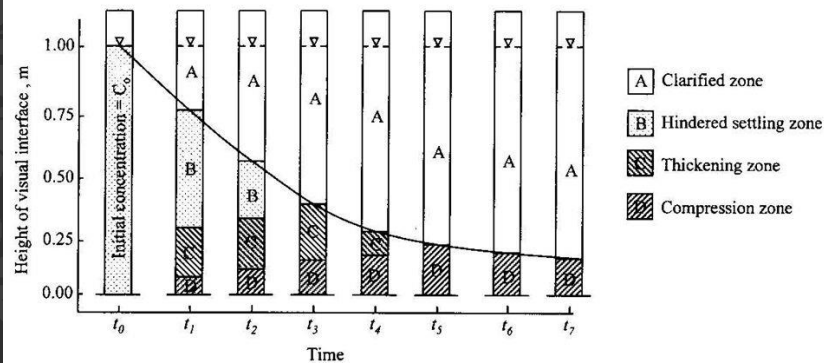
## Hindered settling





- At the same time, there is an interface near the bottom between that settled suspension and suspended blanket.
- After settling of suspension is complete, the bottom interface would move upwards and meet the top interface which moves downwards.

### Hindered or Zone Settling Behavior



# APPLICATIONS

## 1) WASTE WATER TREATMENT PLANT :

- Biological floc removal in secondary settling basins of waste water treatment plant



## **2) SUSPENSION:**

Suspensions of very fine sand in water are used in separating coal from heavy minerals, and the density of the suspension is adjusted to a value slightly greater than that of coal to make the coal particles rise to the surface, while the mineral particles sink to the bottom.

## **3) FOOD PROCESSING:**

The vegetables are crushed and placed inside a settling tank with water. The oil floats the top of the water then is collected.



## **SIGNIFICANCE OF LEARNING** **HINDERED SETTLING**

- Settling behaviour of concentrated dispersions and some volcanological applications
- Depending on the grain size distribution particle segregation was suppressed ,and the dispersion settled to form a hindered settling is intrinsic to all pyroclastic flows as they spread out and deflate across the experimental investigations into the settling behaviour of dispersion.

THANK

YOU

